



Dart Aerospace Ltd.
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Hawkesbury, ON
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Tel (613) 632-5200

D3953-3

Job Sheet 168885



Part No: D3953-3

Job Qty: 75 ea

Part Name: Gas Spring Stud, Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Australian Fuel Cells Pty Ltd (CAUST09)

14/4 Transport Place Molendinar, Queensland, 4214 Australia ph:07 5597 1533 fx:7 5597 1677.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	75 Ea		11/29/17	0.00	0.00	Start Up Machining		
100	Doosan	75 pcs		11/30/17	0.20	13.61	Doosan		
110	QC	75 pcs		11/30/17	0.00	0.00	QC2		
120	QC	75 pcs		11/30/17	0.00	0.00	QC8		
130	Packaging	75 pcs		11/30/17	0.00	0.00	Packaging3		
140	QC21-SA	75 Ea		11/30/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - Turn as per folio FA852 & DWG DWG REV: C

NOV 28 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304RO.750	9	51	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 4:40 PM dart.poulin.mario

M304 RO.750
M137844
9.91'

M304 RO.750
M1375

TIME RUN 12 h00



Gas Spring Stud, Lid

PART NO: D3953-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/27/17
Job No: 168885

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Disposition		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			
FAULT CATEGORY					
☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			

